

SAFETY DATA SHEET HR 500P-TG (Part B)

According to the REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 1577, as amended.

SECTION 1: Identification of t	he substance/mixture and of the company/undertaking	
1.1. Product identifier		
Product name	HR 500P-TG (Part B)	
Other Part	RS 500P (Part A)	
1.2. Relevant identified uses of	of the substance or mixture and uses advised against	
Uses advised against	No specific uses advised against are identified.	
1.3. Details of the supplier of t	the safety data sheet	
Supplier	Chemco International Ltd	
	East Shawhead Industrial Estate	
	Coatbridge ML5 4XD	
	Scotland United Kingdom	
	+44 (0) 1236 606060	
	+44 (0) 1236 606070	
	sales@chemcoint.com	
1.4. Emergency telephone number		
Emergency telephone	+44 (0) 7932944040	
SECTION 2: Hazards identific	cation	
2.1. Classification of the subs	tance or mixture	
Classification (SI 2019 No. 72	0)	
Physical hazards	Not Classified	
Health hazards	Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317	
Environmental hazards	Aquatic Chronic 3 - H412	
2.2. Label elements		
Hazard pictograms		
Signal word	Danger	
Hazard statements	H318 Causes serious eye damage. H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H412 Harmful to aquatic life with long lasting effects.	

Precautionary statements	 P260 Do not breathe vapour/ spray. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER/ doctor. P405 Store locked up. P501 Dispose of contents/ container in accordance with national regulations.
Contains	benzyl alcohol, 3-aminomethyl-3,5,5-trimethylcyclohexylamine, Cyclohexanemethanamine, 5- amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer, m- phenylenebis(methylamine), Phenol, styrenated
Supplementary precautionary statements	 P261 Avoid breathing vapour/ spray. P264 Wash contaminated skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P301+P312 IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell. P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P363 Wash contaminated clothing before reuse.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures		
benzyl alcohol		25-50%
CAS number: 100-51-6	EC number: 202-859-9	
Classification		
Acute Tox. 4 - H302		
Acute Tox. 4 - H332		
Eye Irrit. 2 - H319		
Cyclohexanemethanamine, 5-ar products with bisphenol A diglyc	-	10-25%
CAS number: 68609-08-5		
Classification		
	Skin Corr. 1B - H314	
Skin Corr. 1B - H314		

3-aminomethyl-3,5,5-trimethyl	lcyclohexylamine 10-25
CAS number: 2855-13-2	EC number: 220-666-8
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Skin Corr. 1B - H314	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	
Phenol, styrenated	2-10
CAS number: 61788-44-1	EC number: 262-975-0
Classification	
Skin Irrit. 2 - H315	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
m-phenylenebis(methylamine) 2-10
CAS number: 1477-55-0	EC number: 216-032-5
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H332	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	
The Full Text for all R-Phrases	and Hazard Statements are Displayed in Section 16.
SECTION 4: First aid measure	8
4.1. Description of first aid mea	isures
General information	Get medical attention immediately. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician

	Chemical burns must be treated by a physician.
Inhalation	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.
Ingestion	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.

Skin contact	It is important to remove the substance from the skin immediately. Take off immediately all contaminated clothing. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.	
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.	
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue. If it is suspected that volatile contaminants are still present around the affected person, first aid personnel should wear an appropriate respirator or self-contained breathing apparatus. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.	
4.2. Most important symptoms	and effects, both acute and delayed	
General information	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.	
Inhalation	A single exposure may cause the following adverse effects: Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.	
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.	
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.	
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.	
4.3. Indication of any immediate medical attention and special treatment needed		
Notes for the doctor	Treat symptomatically. May cause sensitisation or allergic reactions in sensitive individuals.	
SECTION 5: Firefighting measures		
5.1. Extinguishing media		
Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.	
5.2. Special hazards arising fro	om the substance or mixture	
Specific hazards	Containers can burst violently or explode when heated, due to excessive pressure build-up. This product is toxic. Severe corrosive hazard. Water used for fire extinguishing, which has	

Hazardous combustionThermal decomposition or combustion products may include the following substances: Very
toxic or corrosive gases or vapours.

been in contact with the product, may be corrosive.

5.3. Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
Special protective equipment for firefighters	Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Avoid inhalation of dust and vapours. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes. Avoid contact with contaminated tools and objects.

6.2. Environmental precautions

Environmental precautions Immiscible with water. Aquatic toxicity is unlikely to occur. However, large or frequent spills may have hazardous effects on the environment. Absorb spillage with non-combustible, absorbent material. Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills
	immediately and dispose of waste safely. This product is corrosive. Provide adequate
	ventilation. Approach the spillage from upwind. Small Spillages: If the product is soluble in
	water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble,
	absorb the spillage with an inert, dry material and place it in a suitable waste disposal
	container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled
	material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage
	with sand, earth or other non-combustible material. Place waste in labelled, sealed containers.
	Clean contaminated objects and areas thoroughly, observing environmental regulations. The
	contaminated absorbent may pose the same hazard as the spilled material. Flush
	contaminated area with plenty of water. Wash thoroughly after dealing with a spillage.
	Dangerous for the environment. Do not empty into drains. Dispose of waste to licensed waste
	disposal site in accordance with the requirements of the local Waste Disposal Authority.

6.4. Reference to other sections

Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

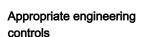
Usage precautions	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. This product is corrosive. Immediate first aid is imperative. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.
Advice on general occupational hygiene	Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.
7.2. Conditions for safe storage	ge, including any incompatibilities
Storage precautions	Store in accordance with local regulations. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.
Storage class	Toxic storage.
7.3. Specific end use(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.2.
SECTION 8: Exposure control	ols/Personal protection

8.1. Control parameters

8.2. Exposure controls

Protective equipment





Eye/face protection

Hand protection

ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure. Eyewear complying with an approved standard should be worn if a risk assessment indicates

Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or

the necessity to use respiratory protective equipment. Use process enclosures, local exhaust

eye contact is possible. Personal protective equipment that provides appropriate eye and face protection should be worn. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, wear gloves that are proven to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body Appropriate footwear and additional protective clothing complying with an approved standard protection should be worn if a risk assessment indicates skin contamination is possible.

Hygiene measures	Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.
Respiratory protection	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'UKCA'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges suitable for intended use should be used. Full face mask respirators with replaceable filter cartridges suitable for intended use should be used. Half mask and quarter mask respirators with replaceable filter cartridges suitable for intended use should be used.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties		
Appearance	Liquid.	
Colour	Yellowish.	
Odour	Amine.	
Initial boiling point and range	> 200°C	
Flash point	> 100°C	
Relative density	1.03gcm³ @ 23°C (DIN 51575).	
Auto-ignition temperature	380°C	
Viscosity	190 mPa s @ 25°C°C	
9.2. Other information		
Volatility	Not applicable.	
SECTION 10: Stability and rea	activity	
10.1. Reactivity		
Reactivity	There are no known reactivity hazards associated with this product.	
10.2. Chemical stability		
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.	
10.3. Possibility of hazardous reactions		
Possibility of hazardous reactions	No potentially hazardous reactions known.	
10.4. Conditions to avoid		
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.	
10.5. Incompatible materials		

Materials to avoid	No specific material or group of materials is likely to react with the product to produce a
	hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition	Does not decompose when used and stored as recommended. Thermal decomposition or
products	combustion products may include the following substances: Corrosive gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects	
Acute toxicity - oral	
Notes (oral LD₅₀)	Acute Tox. 4 - H302 Harmful if swallowed.
ATE oral (mg/kg)	666.67
Acute toxicity - dermal	
Notes (dermal LD₅₀)	Based on available data the classification criteria are not met.
ATE dermal (mg/kg)	7,333.33
Acute toxicity - inhalation	
Notes (inhalation LC ₅₀)	Based on available data the classification criteria are not met.
Skin corrosion/irritation	
Animal data	Skin Corr. 1B - H314 Causes severe burns.
Serious eye damage/irritation	
Serious eye damage/irritation	Eye Dam. 1 - H318 Corrosive to skin. Corrosivity to eyes is assumed.
Respiratory sensitisation	
Respiratory sensitisation	Based on available data the classification criteria are not met.
Skin sensitisation	
Skin sensitisation	May cause skin sensitisation or allergic reactions in sensitive individuals.
Germ cell mutagenicity	
Genotoxicity - in vitro	Based on available data the classification criteria are not met.
Carcinogenicity	
Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	None of the ingredients are listed or exempt.
Reproductive toxicity	
Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.
Specific target organ toxicity - single exposure	
STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.
Specific target organ toxicity -	repeated exposure
STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.
Aspiration hazard	
Aspiration hazard	Based on available data the classification criteria are not met.

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
Eye contact	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.
SECTION 12: Ecological infor	mation
12.1. Toxicity	
Toxicity	Aquatic Chronic 3 - H412 Harmful to aquatic life with long lasting effects.
12.2. Persistence and degrada	ability
Persistence and degradability	The degradability of the product is not known.
12.3. Bioaccumulative potentia	
Bioaccumulative potential	No data available on bioaccumulation.
12.4. Mobility in soil	
Mobility	The product is insoluble in water. The product is non-volatile.
12.5. Results of PBT and vPvI	3 assessment
12.6. Other adverse effects	
Other adverse effects	None known.
SECTION 13: Disposal considerations	
13.1. Waste treatment methods	
General information	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to

any local authority requirements. When handling waste, the safety precautions applying to
handling of the product should be considered. Care should be taken when handling emptied
containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners
may retain some product residues and hence be potentially hazardous.Disposal methodsDispose of surplus products and those that cannot be recycled via a licensed waste disposal
contractor. Waste, residues, empty containers, discarded work clothes and contaminated
cleaning materials should be collected in designated containers, labelled with their contents.

Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

14.1. UN number

UN No. (ADR/RID)	2735
UN No. (IMDG)	2735
UN No. (ICAO)	2735
UN No. (ADN)	2735

14.2. UN proper shipping name

AMINES, LIQUID, CORROSIVE, N.O.S. (1,3- Benzoldimethanamine)
AMINES, LIQUID, CORROSIVE, N.O.S. (1,3- Benzoldimethanamine)
AMINES, LIQUID, CORROSIVE, N.O.S. (1,3- Benzoldimethanamine)
AMINES, LIQUID, CORROSIVE, N.O.S. (1,3- Benzoldimethanamine)
<u>is)</u>
8

ADR/RID classification code	C7
ADR/RID label	8
IMDG class	8
ICAO class/division	8
ADN class	8

Transport labels



14.4. Packing group	
ADR/RID packing group	111
IMDG packing group	Ш
ICAO packing group	Ш
ADN packing group	III
Packaging Instruction (Pass & Cargo)	852
Packaging Instruction (Cargo)	856
14.5. Environmental hazards	
Environmentally hazardous substance/marine pollutant No.	
No.	ostance/marine pollutant
No. <u>14.6. Special precautions for us</u>	
14.6. Special precautions for us IMDG Code segregation	ser

Emergency Action Code	
Hazard Identification Number	80

(ADR/RID)

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended).
	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009
	No. 716).
	The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment
	Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
	EH40/2005 Workplace exposure limits.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Classification procedures according to SI 2019 No. 720	Acute Tox. 4 - H302: Eye Dam. 1 - H318: Skin Corr. 1B - H314: Skin Sens. 1 - H317: : Calculation method. Aquatic Chronic 3 - H412: : Calculation method.
Training advice	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
Revision date	31/10/2022
SDS number	4578
Hazard statements in full	 H302 Harmful if swallowed. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.